

# Current Good Manufacturing Practices, and FDA Enforcement Actions and Inspections

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# Current Good Manufacturing Practices (cGMPs)

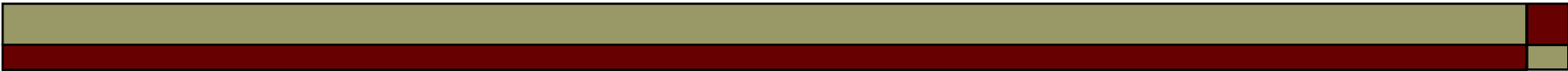
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- ❑ 21 C.F.R. Parts 210 and 211
- ❑ Apply to the manufacture, processing, packing, or holding of a drug
- ❑ Products not produced or packaged in compliance with FDA cGMP regulations are legally adulterated
- ❑ Manufacturers must proactively ensure drug safety, purity, and effectiveness

# Failure to comply with cGMPs can result in an FDA enforcement action:

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- ❑ FDA Warning Letter
- ❑ FDA seizure of products
- ❑ Civil (court) injunction prohibiting some or all further sales, and/or recalling product already on the market
- ❑ Possible decree imposing substantial fines



# Failure to comply with cGMPs can result in an FDA enforcement action

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- ❑ Preclusion of government contracts
- ❑ Import alerts
- ❑ Criminal liability for the company and individual employees



# FDA Warning Letters

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- ❑ A warning letter will specify the cGMP violations and demand to know how the problem will be corrected.
- ❑ Failure to respond may lead to more severe enforcement actions by the FDA.



# Seizure

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- A court action is brought by FDA to remove a product from interstate commerce because it is in violation of the law. (21 U.S.C. § 334)



# Seizure: the example of PerkinElmer

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- ❑ In February 2004 FDA seized PerkinElmer neonatal screening kits for failure to follow cGMPs
- ❑ Observations from prior FDA inspections were not addressed; company was seen as nonresponsive to sustained prodding
- ❑ The seizure caused threat of a public health crisis due to risk of exhausting neonatal screening test supplies nationwide



# Seizure: the example of Local Repack

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- In 2003, FDA seized all drugs bearing foreign labels or labeled as repacked by Local Repack and/or Alliance Wholesale Distributors
- Was the result of alleged repeated failure to comply with cGMPs, including misbranding and questionable handling and storage of products



# Lessons from Local Repack

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- ❑ **Do** record lot numbers;
- ❑ **Don't** leave labels lying around;
- ❑ **Don't** leave empty containers and boxes of drugs lying around; and
- ❑ **Don't** claim quality control employee signed off on repackaging records on his days off.

# Injunction for cGMP violations

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- ❑ A civil action taken against an individual and/or firm to stop production or distribution of a product manufactured or sold in violation of applicable law and regulations. (21 U.S.C. § 332)
- ❑ The government does not generally have to prove irreparable harm when the statute authorizes injunctive relief.
- ❑ Generally, need only prove a violation of the statute.

# Injunction for cGMP violations

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- ❑ Possible shut down order: Company must fix manufacturing problems before FDA will allow sales to continue
- ❑ Can cause products to be in short supply
- ❑ Can cause delay in release of new products and recalls of older ones
- ❑ Designation of independent auditor

# Injunction for GMP violations

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## □ *U.S. v. Barr Labs*

- FDA, the “humorless warden” faced off against Barr Labs, the “uncooperative prisoner”
- Court prohibited further product distribution until Barr completed studies validating product identity and safety
- Court ordered Barr to recall released drugs

# Injunction for GMP violations

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- *U.S. v. Andersen Products, Inc.*
  - Company used unvalidated sterilizing system
  - But FDA had not promulgated an industry standard
  - Court refused to impose injunction
  - Injunction is not appropriate when there is no evidence that the company will violate the cGMP regulations in the future



# Consent decrees – Abbott Labs

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- In 1999 Abbott Labs paid \$100 million to settle alleged quality systems violations for devices
- Amount was equal to anticipated profits from continuing sale of product
- Allowed Abbot to avoid withdrawing medically necessary products from the market

# Consent decrees – Schering-Plough

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- ❑ Imposed for alleged failure to carry out cGMPs at certain facilities
- ❑ Prohibited manufacturing, packaging and distributing many drugs, except those identified as “medically necessary”
- ❑ Required recall of certain products

# Consent decrees – Schering-Plough

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- Provided for disgorgement of \$500 million plus, if product validation was not completed on time, 24.6% of net sales of those products
- Assessed \$15,000/day fine for failure to meet timelines for improvement
- Required company to submit written comprehensive cGMP workplan with timetable



# Consent decrees – Schering-Plough

## Expert Consultant

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- ❑ Inspects facility and manufacturing processes and controls
- ❑ Reviews investigations of out-of-specification test results
- ❑ Audits all variances affecting drug safety, identity, strength, quality or purity
- ❑ Certifies that all specifications, requirements and workplan comply with cGMPs

# Consent decrees – Schering-Plough Validation Studies

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- Validation studies required for drug product formulations, dosage forms, strengths, and packaging configurations
- Validation study conduct and results must be certified by expert consultant



# Consent decrees – Schering-Plough Management Controls

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- ❑ Four qualified people required to monitor and report on employee compliance with cGMP workplans and company SOPs
- ❑ Expert consultant must report on adequacy of management controls of manufacturing and laboratory operations and personnel

# Consent decrees – Wyeth-Ayerst Labs

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- ❑ Imposed for alleged failure to carry out cGMPs at certain facilities
- ❑ Provided for disgorgement of \$30 million and forfeiture of seized articles
- ❑ Assessed \$15,000/day fine for failure to meet timelines for improvement plus, if actions not completed on time, 18.5% of net sales of certain products

# Consent decrees – Wyeth-Ayerst Labs

## Expert Consultant

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- ❑ Conducts comprehensive and ongoing facility inspections
- ❑ Evaluates company's QA/QC program, production and process controls, records management system, equipment, and validation procedures
- ❑ Reports to FDA on company's actions and compliance with timetable
- ❑ Certifies that company has satisfactorily completed all actions in the timetable

# Consent decrees – Wyeth-Ayerst Labs

## Expert Consultant

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- ❑ Conducts batch record review
- ❑ Reports on occurrence, adverse effects, and investigation of deviations from SOPs or atypical environmental conditions
- ❑ Reports on management controls
- ❑ Assesses company's QA/QC programs

# Consent decrees – Wyeth-Ayerst Labs

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- ❑ Qualified QA/QC employee must monitor and report to company management on employee compliance with cGMP workplans and company SOPs.
- ❑ Company must submit validation plan.
- ❑ Expert consultant must review and evaluate all validation protocols for validation studies, and certify adequacy of completed studies.

# Import Alerts

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- ❑ Issued by FDA when it believes that products imported from a particular country, manufacturer or shipper show a pattern of violations
- ❑ To remove the alert, the company must demonstrate that the problem no longer exists





# Preclusion of government contracts

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- FDA issues recommendations concerning procurement awards
- Recommendations apply to contracts with government agencies that procure FDA-regulated products
- FDA issues an unacceptable evaluation when cGMP deficiencies are serious enough to support an FDA enforcement action

# Criminal investigations for cGMP violations

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- Can proceed simultaneously with civil injunction or seizure
- Lets FDA hold individual executives criminally accountable for cGMP violations

# Criminal investigations for cGMP violations

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- Potential consequences
  - Jail time
  - Restitution to consumers
  - Disgorgement of profits
  - Negative publicity
  - Fine

# Criminal investigations for cGMP violations

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- ❑ Misdemeanor: conviction for a first offense of violating the Federal Food, Drug, and Cosmetic Act, if there was no intent to defraud or mislead
- ❑ Felony: commission of a prohibited act after a previous conviction or commission of a prohibited act with intent to defraud or mislead

# Criminal investigations

## *U.S. v. Copanos*

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- Defendant charged with
  - Misbranding a drug by omitting adequate directions and ingredients from the label of an injectable penicillin product, and
  - Failing to comply with cGMPs.
- Government recommended three years imprisonment and fine of \$260,000 for company owner.
- The government argued that for any punishment to be meaningful, it must include a lengthy period of incarceration.



## Surviving an FDA inspection

- Preparing for an inspection: have an FDA Inspection SOP in place
- The FDA inspection is limited to facilities where drugs are manufactured or stored, including equipment, finished and unfinished materials, containers and labeling

# Surviving an FDA inspection

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- FDA may inspect records relating to
  - cGMPs; and
  - Pre-market approval application(s).

# Surviving an FDA inspection

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- FDA may NOT inspect
  - Financial data;
  - Sales data (other than shipping data);
  - Pricing data;
  - Personnel data (except for qualifications of technical and professional personnel);
  - Research data (other than new drugs);
  - Shipping records;
  - Internal audit reports; and
  - Reports and memos on factory inspections.



# Surviving an FDA inspection:

## Arrival of the FDA investigator(s)

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- The receptionist:
  - Asks the investigators to sit in the lobby
  - Immediately contacts Management
  - If Management is unavailable, asks investigator to either wait or return when these personnel are in the facility
  - Refuses to sign anything, allow inspection of documents, or give out copies of documents

# Surviving an FDA inspection: Receiving the investigators

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- The inspection team (escorts)
  - Asks to see the investigator's credentials
  - Asks to see the Form 482
  - Has investigators sign the guest register
  - Tries to determine if any investigator is from FDA's Office of Criminal Investigations

# Surviving an FDA inspection

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- During the inspection
  - Do not say anything that could be considered as consent for a search
  - Identify a core group of employees to be responsible for the search
  - Segregate privileged files from others

# Surviving an FDA inspection:

## During the inspection

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- Take detailed notes
- Record the purpose of the visit
- Try to learn if the visit is
  - A routine inspection
  - A survey
  - A complaint follow-up
  - A pre-approval inspection
  - In anticipation of any enforcement or regulatory action

# Surviving an FDA inspection:

## Try to establish ground rules

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- The investigator should be escorted at all times
- All requests for documentation, data or product samples, etc, are made through the escort
- Determine a schedule of events or at minimum the areas to be covered and approximate time of day

# Surviving an FDA inspection: Problems and Corrective Actions

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- Ask investigators to identify problems noted during the course of inspection so that they may be corrected as soon as possible
- When the investigator notes a problem
  - Immediately inform the appropriate company employees
  - Try to correct before the inspection concludes

# Surviving an FDA inspection: Problems and Corrective Actions

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- If the problem is corrected during the inspection
  - Tell the investigators when the corrective action is taken
  - Ask the investigators to either not mention the problem on the Form 483 or to indicate that the problem was corrected during the inspection

# Surviving an FDA inspection:

## Investigator interaction with employees

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- ❑ FDA has no authority to compel employees to answer questions posed during an inspection.
- ❑ To show cooperation, authorized persons may answer questions that are not inappropriate or leading.
- ❑ Escort should tell the investigator that other employees are not authorized to speak for the company.



# Surviving an FDA inspection: Investigator interaction with employees

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- ❑ Do not joke with the investigator!
- ❑ Do not volunteer information
- ❑ Do not speculate why the investigator is conducting the inspection
- ❑ Always tell the truth!
- ❑ Ask for clarification when necessary
- ❑ Do not argue or make threatening remarks

# Surviving an FDA inspection:

## Inspection parameters

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- Requests to inspect areas or data beyond the investigator's authority must be made in writing
- Inspections must be at reasonable times, within reasonable limits, in a reasonable manner
- Investigators may not breach sterility or intervene with the production process

# Surviving an FDA inspection: Requests for documents or samples

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- ❑ Employees should be forbidden to sign or initial any affidavit, receipt for samples or any other document without counsel's approval
- ❑ If samples are provided, get a receipt specifying the code, lot number and number of units taken
- ❑ Duplicates of all samples taken by the investigator must be taken by the company and identified by lot number, date and correspondence to FDA sample

# Surviving an FDA inspection:

## After the inspection

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- ❑ Do not commit to any corrective action unless employees are certain the commitment can be met
- ❑ Follow up to assure that required actions are completed expediently
- ❑ Prepare responses to any Form 483 observations or other written FDA notices that require written response

# Surviving an FDA inspection: The “nonroutine” visit

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- If investigator does not have a Form 482 Notice of Inspection, the company’s voluntary consent is required to inspect
- Investigators should remain in the lobby while the inspection team calls the company’s counsel

# Surviving an FDA inspection: The “nonroutine” home visit

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- ❑ Government investigators cannot force employees to consent to interview at home
- ❑ Get the name and title of the investigator, and name and location of their FDA office
- ❑ Contact company’s legal counsel immediately